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Difference Between Scotch and Whiskey

1. Whiskey is produced all around the world whereas scotch is produced in Scotland.
2. Whiskey is made from a combination of grains whereas the main ingredients in Scotch are malted barley and water.
3. The still used to stir liquid used in manufacturing whiskey is usually made of copper because it removes sulfur components from alcohol that makes the beverage unpleasant to drink whereas scotch is produced according to strict regulation and quality control in a single distillery.
4. A whiskey is matured in American white oak whereas Scotch is matured in European Oak.
5. Whiskey has a lightly sweet flavor whereas Scotch is smoother and sometimes smoky in flavor.
6. The amount of time a spirit must be aged to be called a whiskey varies from country to country whereas Scotch should be aged for a minimum of three years as per the Scottish law.



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7. Not all whiskeys are scotch whereas all scotches are whiskeys.
8. The alcohol by volume (ABV) in whiskeys when they're put into barrels varies country to country whereas ABV of scotch should at least be 40%.

Source and more details: <https://askanydifference.com/difference-between-scotch-and-whiskey/>